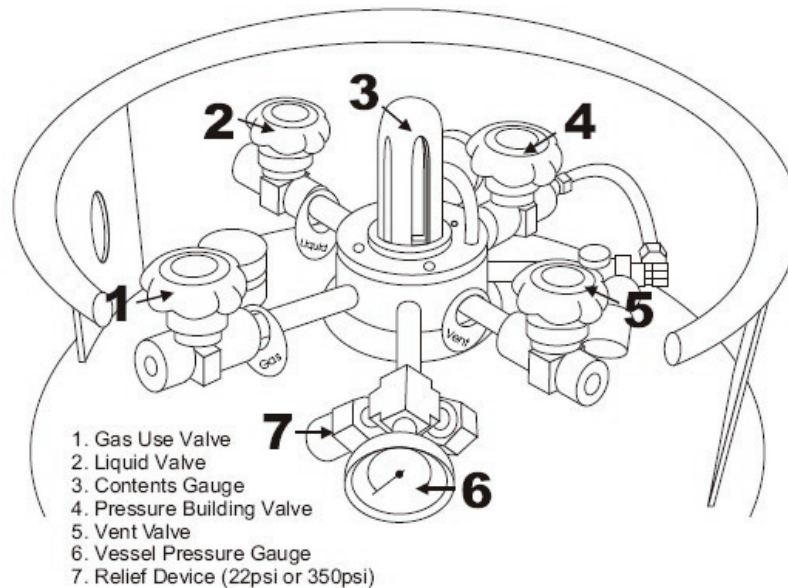




- Industrial Gases & Welding Supplies
- Welding Equipment Repair & Rental
- Bulk & Microbulk Gases
- Specialty Gases

## Liquid Cylinder Explanation



### Explanation of Liquid Cylinder Components

1. **Gas Use Valve** - This valve controls the withdrawal of gas phase product from the cylinder.
2. **Liquid Use Valve** - Liquid Product is withdrawn from or added to the cylinder through this valve.
3. **Contents Gauge** - This is a float type liquid level gauge. This is used to indicate the approximate amount of product in the cylinder.
4. **Pressure Building Valve** - Used to increase or maintain vessel pressure during period of high volume usage.
5. **Vent Valve** - This is primarily used in the fill process to vent the pressure while filling.
6. **Vessel Pressure Gauge** - Indicates the internal pressure of the liquid cylinder.
7. **Relief Device** - This is designed to relieve excess pressure in the cylinder. Venting from this valve is normal if the vessel pressure exceeds the relief valve setting.

### What do I do when the Liquid Cylinder Relief Device Vents?

1. Make sure you are wearing safety glasses when approaching the Liquid Cylinder.
2. Find the Vent Valve on the Liquid Cylinder.
3. Stand on the side of the Vent Valve.
4. Open the Vent Valve until the Relief Device stops venting and the Delivery Pressure Gauge reads less than the cylinder labeled Operating pressure. (Normally 350psi +/- 10%)
5. Close the Vent Valve.

### Liquid Cylinder Relief Valves

Relief Valves are designed to relieve excess pressure in the cylinder.

- When the pressure increases beyond the labeled operating pressure (350psi +/- 10%), the valve opens slowly in order to reduce excess pressure.

Venting from this valve is normal. Excess venting is not normal.

- Venting occurs when gas usage is less than normal boil off.
- Excess venting may be caused by the following:
  1. Low usage or no usage (less than 100scf/day)
  2. Pressure building regulator is set improperly or leaking
  3. Vacuum on cylinder is deteriorating